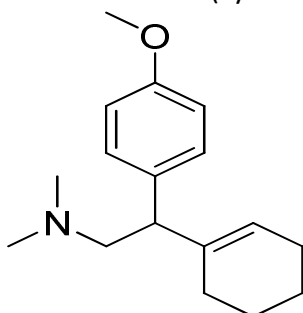


CERTIFICATE OF ANALYSIS

Reference Substance

Date:

Venlafaxine Impurity F**Batch No.:****IUPAC Name:** 2-(cyclohex-1-en-1-yl)-2-(4-methoxyphenyl)-N,N-dimethylethanamine

Molecular Weight: 259.39

Molecular Formula: C₁₇H₂₅NO

Sr.#	Test	Results	Data ref.
1	Appearance	Off White Solid	-----
2	Purity by HPLC	95.51%	Chromatogram attached
3	¹ H NMR	Conform	Report attached
4	Mass	Conform	Report attached

Storage condition: Store at 2-8°C, protect from direct sunlight and moisture.**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing provided the substance is stored under suitable conditions.

Date of manufacturing:**Retest Date:****Document data reference:***Prepared by**Reviewed by**Approved by*