

## CERTIFICATE OF ANALYSIS

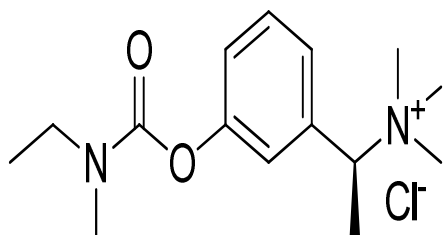
Reference Substance

Date

**Rivastigmine Quaternary Salt**

Batch No.

IUPAC Name: ((S)-1-(3-[[Ethyl(methyl)carbamoyl]oxy]phenyl)-N,N,N-trimethylethanaminium chloride)

Molecular Formula: C<sub>15</sub>H<sub>25</sub>ClN<sub>2</sub>O<sub>2</sub>

Molecular weight: 300.82 (Salt)

: 265.1 (Free Base)

Sr.#	Test	Results	Data ref.
1	Appearance	Sticky Solid	-----
2	Purity by HPLC	99.43%	Chromatogram attached
3	Mass	Conform	Report attached
4	NMR	Conform	Report attached

**Storage condition:** Store at 2-8°C, protect from direct sunlight and moisture.**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing, provided the substance is stored under suitable conditions.

**Manufacturing date:****Retest date:****Document data reference:***Prepared by**Reviewed by**Approved by*