

## CERTIFICATE OF ANALYSIS

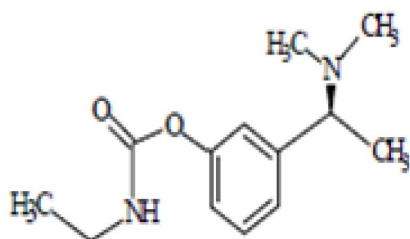
Reference Substance

Date

**Rivastigmine Desmethyl impurity**

Batch No.

IUPAC Name: 3-[(1S)-1-(dimethylamino) ethyl]phenyl ethylcarbamate

Molecular Formula: C<sub>13</sub>H<sub>20</sub>N<sub>2</sub>O<sub>2</sub>

Molecular weight: 236.32g/mol

Sr.#	Test	Results	Data ref.
1	Appearance	Pale yellow colour	-----
2	Purity by HPLC	75.36%	Chromatogram attached
3	NMR	Conform	Report attached
4	MASS	Conform	Report attached

**Storage condition:** Store at 2-8°C, protect from direct sunlight and moisture.**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing, provided the substance is stored under suitable conditions.

**Manufacturing date:****Retest date:****Document data reference:***Prepared by**Reviewed by**Approved by*