

CERTIFICATE OF ANALYSIS OF REFERENCE STANDARD

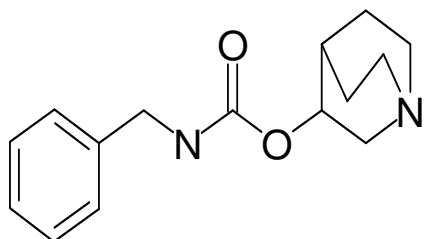
Reference Standard

Date:

Solifenacin Related Compound 19/ Solifenacin Succinate Impurity**Catalogue No :-VL131014**

Batch No.:

IUPAC Name: (+)-(R)-Quinuclidin-3-yl-2-benzoyl carbamate

Molecular Formula: C₁₅H₂₀N₂O₂

Molecular Weight: 260.34 g/mol

Sr.#	Test	Results	Data ref.
1	Appearance	Brown liquid	-----
2	Purity by HPLC	91.75%	Chromatogram attached
3	MASS	Conform	Report attached
4	NMR	Conform	Report attached

Storage condition: Store at 2-8°C. Protect from direct sunlight and moisture.

This certificate of analysis is valid for two years from date of manufacturing provided the substance is stored under suitable conditions.

Date of manufacturing:**Retest Date:****Document data reference:***Prepared by**Reviewed by**Approved by*