

## CERTIFICATE OF ANALYSIS

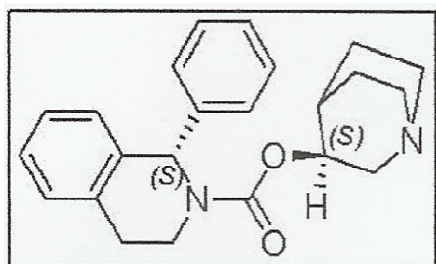
Reference Substance

Date

**SS Solifenacin Impurity**

Batch No.:

IUPAC Name: (1S)-(3S)-1-Azabicyclo[2,2,2]oct-3-yl 3,4-Dihydro-1-phenyl-2(1H)-isoquinolinecarboxylate


 Molecular Formula: C<sub>23</sub>H<sub>26</sub>N<sub>2</sub>O<sub>2</sub>

Molecular Weight: 362.46

Sr.#	Test	Results	Data ref.
1	Appearance	Light orange sticky mass	-----
2	Purity by HPLC	79.68%	chromatogram attached
3	MASS	Conform	Report attached
4	<sup>1</sup> H NMR	Conform	Report attached

**Storage condition:** Store at 2-8°C and protect from direct sunlight and moisture.

**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing, provided the substance is stored under suitable conditions.

**Manufacturing date:**

**Retest Date:**

**Document data reference:**

*Prepared by*

*Reviewed by*

*Approved by*