

CERTIFICATE OF ANALYSIS

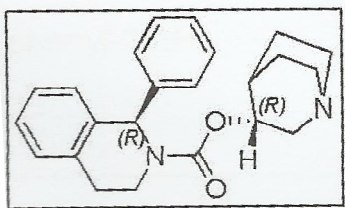
Reference Substance

Date

RR Solifenacin Impurity

Batch No.:

IUPAC Name: (1R)-(3R)-1-Azabicyclo[2,2,2]oct-3-yl 3,4-Dihydro-1-phenyl-2(1H)-isoquinolinecarboxylate


 Molecular Formula: C₂₃H₂₆N₂O₂

Molecular Weight: 362.46

Sr.#	Test	Results	Data ref.
1	Appearance	Off White Powder	-----
2	Purity by HPLC	>90.00 %	chromatogram attached
3	MASS	Conform	Report attached
4	¹ H NMR	Conform	Report attached

Storage condition: Store at 2-8°C and protect from direct sunlight and moisture.

This certificate of analysis is valid for three years from date of manufacturing provided the substance is stored under suitable conditions.

Manufacturing date:

Retest Date:

Document data reference:

Prepared by

Reviewed by

Approved by