

CERTIFICATE OF ANALYSIS

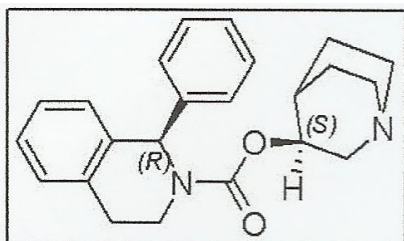
Reference Substance

Date

RS Solifenacin Impurity

Batch No.:

IUPAC Name: (1R)-(3S)-1-Azabicyclo[2,2,2]oct-3-yl 3,4-Dihydro-1-phenyl-2(1H)-isoquinolinecarboxylate

Molecular Formula: C₂₃H₂₆N₂O₂

Molecular Weight: 362.46

Sr.#	Test	Results	Data ref.
1	Appearance	Off white Powder	-----
2	Purity by HPLC	>90.00%	chromatogram attached
3	MASS	Conform	Report attached
4	¹ H NMR	Conform	Report attached

Storage condition: Store 2-8°C and protect from direct sunlight and moisture.

This certificate of analysis is valid for three years from the date of manufacturing provided the substance is stored under suitable conditions.

Manufacturing date:**Retest Date:****Document data reference:**

Prepared by

Reviewed by

Approved by