

CERTIFICATE OF ANALYSIS

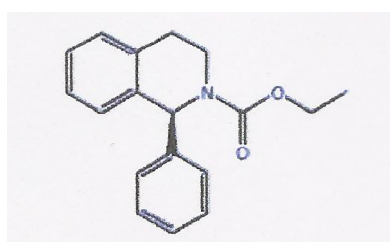
Reference Substance

Date:

Solifenacin Succinate Impurity C/ Solifenacin Impurity C

Batch No.:

IUPAC Name: (1S)-Ethyl-3, 4-dihydro-1-phenyl-2(1H)-isoquinolinecarboxylate



Molecular Weight: 281.35

Molecular Formula: C₁₈H₁₉NO₂

Sr.#	Test	Results	Data ref.
1	Appearance	Light yellow oil	-----
2	Purity by HPLC	96.37%	Chromatogram attached
3	Mass	Conform	Report attached
4	¹ H NMR	Conform	Report attached

Storage condition: Store at 2-8°C, protect from direct sunlight and moisture.**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing provided the substance is stored under suitable conditions.

Date of manufacturing:**Retest Date:****Document data reference:***Prepared by**Reviewed by**Approved by*