

CERTIFICATE OF ANALYSIS

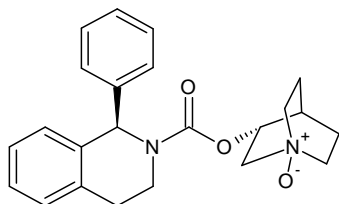
Reference Substance

Date:

Solifenacin Succinate Impurity-B (solifenacin N-oxide)

Batch No.:

IUPAC Name: 1-azabicyclo[2,2,2]oct-3-yl-(1S)-1-phenyl-3,4-dihydro-1H-isoquinoline-2-carboxylate-N-oxide.

Molecular Formula: C₂₃H₂₆N₂O₃

Molecular Weight: 378.47

Sr.#	Test	Results	Data ref.
1	Appearance	Brown colored powder	-----
2	Purity by HPLC	96.10%	Chromatogram attached
3	MASS	Conform	Report attached
4	¹ H NMR	Conform	Report attached

Storage condition: Store at 2-8°C and protect from direct sunlight and moisture.**Shipment date:**

This certificate of analysis is valid for two years from date of manufacturing, provided the substance is stored under suitable conditions.

Manufacturing date:**Retest Date:****Document data reference:***Prepared by**Reviewed by**Approved by*